

ENGINEERING CHANGE NOTICE

Date: 99.09.27		ECN #: 227	
Project No.: 206-507		Created By: RF	Checked By: RF
Project Name: AVIONICS SHROUD MODULE		Approved By: RF (proj. manager)	Approved By: N/A (management if req'd)
Description of Change:			
<p>REVISED D206-507 TO REV. C (CHANGE MATERIAL TO KYDEX)</p> <p>D2243 TO REV. B (RE-DESIGN AND ADDED FLAT PATTERN)</p> <p>D2272 TO REV. D (CHANGE MATERIAL TO KYDEX)</p>			

Notification/Acceptance	Affected ✓	Authorization
* QA	✓	P002-416 → VERBAL FROM JB
* Production	✓	
* Planning	✓	
* Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		RF	99.09.27	RF 99.09.27
Update Pink File	✓		"	"	RF 99.09.27
Update D-Part Master Binder	✓		"	"	RF 99.09.27
Update Grey Project Binder	✓		"	"	RF 99.09.27
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record	✓		RF	99.09.27	RF 99.09.27
Update Change Record form	✓		DS	99.09.27	DS 99.09.28
Move Electronic File	✓		DS	99.09.27	DS 99.09.28
Notify TCA of Change	✓		DS	99.09.27	DS 99.09.28
Notify FAA of Change		✓			

Notes:

- UPDATE IPP TO REFLECT NEW REV.
- UPDATE CNC PROGRAM FOR D2243 PER REV. B FLAT PATTERN
- FAI INSPECTION SHEET SHOULD BE SIGNED
- SHROUDS MADE FROM KYDEX ARE AT CHANGE 2
- CHANGE 2 SHROUDS SHOULD BE PACKAGED WITH D206-507 REV. C, DED 9022 REV. A, SH 89-28 ISSUE 2, AND SH 876 ME DATED MARCH 30, 1990 UNTIL REVISED APPROVALS ARE RECEIVED.

* - NOTE TO METG → CATALOG SHOULD REFER TO D206-507-011

U:\Admin\Forms\ECN-d1.xls

QA

INSTEAD OF D206-507-041

Rev. D

- USE EXISTING STOCK OF D2243 BEFORE MAKING D2243 REV. B